



EUROPEAN COMMISSION  
JOINT RESEARCH CENTRE

Directorate F - Health, Consumers and Reference Materials (Geel)  
**Food and Feed Compliance**



JRC F.5/CvH/SB/AS/Ares

**Evaluation Report on the Analytical Methods submitted  
in connection with the Application for Authorisation of a  
Feed Additive according to Regulation (EC) No 1831/2003**

**Plexomin<sup>®</sup> L-Mn (Manganese lysinate sulfate)**  
*(FAD-2020-0108; CRL/200071)*





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Dossier related to: **FAD-2020-0108 - CRL/200071**

Name of Product: **Plexomin® L-Mn (Manganese lysinate sulfate)**

Active Agent (s): **Manganese**

Rapporteur Laboratory: **European Union Reference Laboratory for  
Feed Additives (EURL-FA)  
JRC Geel, Belgium**

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Date: **18/09/2021**

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Date: **18/09/2021**

## EXECUTIVE SUMMARY

In the current application an authorisation is sought under Article 4(1) for *Manganese lysinate sulfate (Plexomin® L-Mn)* under the category/functional group (3b) "nutritional additives"/"compounds of trace elements", according to the classification system of Annex I of Regulation (EC) No 1831/2003. Specifically, the authorisation is sought for the use of the *feed additive* for all animal species.

*Manganese lysinate sulfate* is a complex of *manganese* with *L-lysine* with a content ranging from 15 to 18 % (w/w) for *manganese* as an *active substance*, 44 to 47 % (w/w) for *lysine* and 27 to 31 % (w/w) for *sulfate*.

The *feed additive* is intended to be incorporated into *feedingstuffs* through *premixtures*. The Applicant proposed maximum levels of total *manganese* in *feedingstuffs* complying with the limits set in Regulations (EC) No 1334/2003 and (EU) 2017/1490: 100 mg/kg for fish; and 150 mg/kg for other species.

For the quantification of total *manganese* in the *feed additive*, *premixtures* and *feedingstuffs* the Applicant proposed several internationally recognised ring-trial validated methods, namely ISO 6869 based on atomic absorption spectrometry (AAS), EN 15621 and EN 15510 based on inductively coupled plasma-atomic emission spectrometry (ICP-AES).

Moreover, the internationally recognised ring-trial validated method EN 17053 based on inductively coupled plasma-mass spectrometry (ICP-MS) and the European Union method based on AAS (Commission Regulation (EC) No 152/2009 – Annex IV-C), which has been further ring-trial validated by the UK Food Standards Agency (FSA), have been proposed by the Applicant for the quantification of total *manganese* in *premixtures* and *feedingstuffs* and *feedingstuffs* only, respectively. The above mentioned methods were previously evaluated and recommended by the EURL in the frame of several *manganese* based feed additive dossiers.

Based on the available performance characteristics of the methods, the EURL recommends for official control the five ring-trial validated methods: (i) ISO 6869, EN 15621 and EN 15510 for the quantification of total *manganese* in the *feed additive*, *premixtures* and *feedingstuffs*; (ii) EN 17053 for the quantification of total *manganese* in *premixtures* and *feedingstuffs*; and (iii) the European Union method (Commission Regulation (EC) No 152/2009 – Annex IV-C) for the quantification of total *manganese* in *feedingstuffs*.

For the quantification of *lysine* in the *feed additive* the Applicant proposed the ring-trial validated method EN ISO 17180 based on ion-exchange chromatography (IEC) coupled to post-column derivatisation and optical (visible (VIS) or fluorescence (FLD)) detection.

Based on the performance characteristics available, the EURL recommends for official control the above mentioned EN ISO 17180 method based on IEC-VIS/FLD to quantify *lysine* in the *feed additive*.

For the identification of the *sulfate* in the relevant *feed additives* the EURL has recommended in former evaluations the generic European Pharmacopoeia monograph (Ph. Eur. 01/2008:20301) on identification of ions and functional groups. The EURL recommends for official control the above mentioned the above-mentioned European Pharmacopoeia for the identification of *sulfate* in the *feed additive*.

Further testing or validation of the methods to be performed through the consortium of National Reference Laboratories as specified by Article 10 (Commission Regulation (EC) No 378/2005, as last amended by Regulation (EU) 2015/1761) is not considered necessary.

## KEYWORDS

*Plexomin® L-Mn*, *manganese lysinate sulfate*, nutritional additives, compounds of trace elements, all animal species

## 1. BACKGROUND

In the current application an authorisation is sought under Article 4(1) (new *feed additive*) for *manganese lysinate sulfate (Plexomin® L-Mn)* under the category/functional group (3b) "nutritional additives"/"compounds of trace elements", according to the classification system of Annex I of Regulation (EC) No 1831/2003. Specifically, the authorisation is sought for the use of the *feed additive* for all animal species [1].

*Manganese lysinate sulfate* is a complex of *manganese* with *L-lysine* at a ratio of 1:1 (equimolar); sulfate is also present in the additive. The *feed additive* is a beige to light brown granulate, free flowing solid with a content ranging from 15 to 18 % (w/w) for *manganese* as an *active substance*, 44 to 47 % (w/w) for *lysine* and 27 to 31 % (w/w) for *sulfate* [2].

The *feed additive* is intended to be incorporated into *feedingstuffs* through *premixtures* [3]. The Applicant proposed maximum levels of total *manganese* in *feedingstuffs* complying with the limits set in Regulations (EC) No 1334/2003 and (EU) 2017/1490: 100 mg/kg for fish; and 150 mg/kg for other species [3-5].

## 2. TERMS OF REFERENCE

In accordance with Article 5 of Regulation (EC) No 378/2005, as last amended by Regulation (EU) 2015/1761, on detailed rules for the implementation of Regulation (EC) No 1831/2003 of the European Parliament and of the Council as regards the duties and the tasks of the

European Union Reference Laboratory concerning applications for authorisations of feed additives, the EURL is requested to submit a full evaluation report to the European Food Safety Authority for each application or group of applications. For this particular dossier, the methods of analysis submitted in connection with *manganese lysinate sulfate (Plexomin® L-Mn)* and their suitability to be used for official controls in the frame of the authorisation were evaluated.

### 3. EVALUATION

***Description of the analytical methods for the determination of the active substance in the feed additive, premixtures, feedingstuffs and when appropriate water (section 2.6.1 of the dossier - Annex II of Commission Regulation (EC) No 429/2008)***

For the quantification of total *manganese* in the *feed additive*, *premixtures* and *feedingstuffs* the Applicant proposed several internationally recognised ring-trial validated methods, namely (i) ISO 6869 based on atomic absorption spectrometry (AAS), (ii) EN 15621 and (iii) EN 15510 based on inductively coupled plasma-atomic emission spectrometry (ICP-AES) [6-9].

According to the (i) ISO 6869 method, the sample (1 to 5 g) is dissolved in 6 M hydrochloric acid. If necessary, the sample is ashed at  $550\pm 15$  °C before its treatment with the hydrochloric acid. The resulting solution after the precipitation and filtration is diluted for its further analysis by acetylene-air flame atomic absorption spectrometry (AAS). *Manganese* is detected at an absorption wavelength of 279.5 nm and the quantification is performed via an external calibration using the standard solutions of the analyte of interest [7].

According to the (ii) EN 15621 method, the sample (0.5 g) is mixed with nitric acid or a mixture of nitric acid and hydrogen peroxide and digested under pressure by a microwave equipment until complete dissolution of the sample. The resulting solution is further analysed after an appropriate dilution by ICP-AES. *Manganese* is detected at emission wavelengths of 257.610 nm or/and 293.306 nm; however, 257.610 nm is interfering with the signal of iron, molybdenum and chromium while 293.306 nm is interfering with aluminium and iron. The quantification is performed via an external calibration using the standard solutions of the analyte of interest or by standard additions [8].

According to the (iii) EN 15510 method, the sample (1 to 5 g) is ashed and dissolved in hydrochloric acid (in the case of organic *feedingstuffs*) or wet digested with hydrochloric acid (in the case of mineral compounds). The resulting solution is further analysed after appropriate dilution by ICP-AES. The quantification is performed at emission wavelengths of 257.610 nm or/and 293.306 nm (the interferences mentioned above applies) by using an external calibration or standard additions [9].

Moreover, the (iv) internationally recognised ring-trial validated method EN 17053 based on inductively coupled plasma-mass spectrometry (ICP-MS) and the (v) European Union method based on AAS (Commission Regulation (EC) No 152/2009 – Annex IV-C), which has been further ring-trial validated by the UK Food Standards Agency (FSA), have been proposed by the Applicant for the quantification of total *manganese* in (iv) *premixtures* and *feedingstuffs* and (v) *feedingstuffs*, respectively [6,10-12]. The above mentioned methods were previously evaluated and recommended by the EURL in the frame of several *manganese* based feed additive dossiers [13-17].

According to the EN 17053 method, the sample (0.5 g) is mixed with nitric acid (or a mixture of nitric acid and hydrogen peroxide) and digested under pressure by a microwave equipment until complete dissolution of the sample. The resulting solution is further analysed after appropriate dilution by ICP coupled to low or high resolution mass spectrometry (MS). *Manganese* is detected at mass-to-charge (m/z) of 55.00 (low resolution) or 54.9380 (high resolution). The quantification is performed via an external calibration or standard additions. In addition, an internal standard (rhodium solution) or the isotope dilution technique should be used, if there is the need to cope with matrix interferences [10].

According to the European Union method, the sample (5 to 20 g) is ashed at 475 °C for 16 h. Then, the residue is cooled down, treated with a concentrated hydrochloric acid and the resulting solution is filtered after a dilution with water for further analysis by acetylene-air flame atomic absorption spectrometry (AAS). *Manganese* is detected at an absorption wavelength of 279.50 nm and the quantification is performed via an external calibration using the standard solutions of the analyte of interest [11].

The performance characteristics reported for the five methods mentioned above are summarised in Table 1.

Based on the available performance characteristics of the methods, the EURL recommends for official control the five ring-trial validated methods: (i) ISO 6869, EN 15621 and EN 15510 for the quantification of total *manganese* in the *feed additive*, *premixtures* and *feedingstuffs*; (ii) EN 17053 for the quantification of total *manganese* in *premixtures* and *feedingstuffs*; and (iii) the European Union method (Commission Regulation (EC) No 152/2009 – Annex IV-C) for the quantification of total *manganese* in *feedingstuffs*.

Even though the methods EN 15510 and EN 17053 were ring-trial validated at narrower range for total *manganese* content than the methods EN 15621 and ISO 6869, the first two ones still might be considered for the quantification of total *manganese* in the *feed additive* after appropriate dilution with the condition that the methods are proven as fit-for-purpose.

**Table 1:** Performance characteristics for the quantification of total *manganese* in *feed additive, premixtures, feedingstuffs* and feed materials

	ISO 6869	EN 15621	EN 15510	EN 17053	UK FSA
Method	AAS	ICP-AES	ICP-AES	ICP-MS	AAS
Mass fraction (mg/kg)	16 – 13200	88 – 15590	93 – 3527	12 – 4603 <sup>(*)</sup>	30 – 128
RSD <sub>r</sub> (%)	1.0 – 4.2	1.3 – 5.3	1.9 – 6.3	3.1 – 6.4	2.7 – 4.3
RSD <sub>R</sub> (%)	3.4 – 19.8	8.1 – 15.1	5.2 – 15.8	4.9 – 12.1	5.2 – 7.1
LOQ (mg/kg)	5	1	3	0.1	20
Reference	[7]	[8]	[9]	[10]	[12]

RSD<sub>r</sub> and RSD<sub>R</sub>: relative standard deviation for *repeatability* and *reproducibility*; LOQ: limit of quantification; (\*) based on dry weight

***Methods of analysis for the determination of the residues of the additive in food (section 2.6.2 of the dossier - Annex II of Commission Regulation (EC) No 429/2008)***

An evaluation of corresponding methods of analysis is not relevant for the present application.

***Identification/Characterisation of the feed additive (section 2.6.3 of the dossier - Annex II of Commission Regulation (EC) No 429/2008)***

For the quantification of *lysine* in the *feed additive* the Applicant proposed the ring-trial validated method EN ISO 17180 based on ion-exchange chromatography (IEC) coupled to post-column derivatisation and optical (visible (VIS) or fluorescence (FLD)) detection [6,17].

The method is dedicated for the determination of *lysine*, methionine and threonine in commercial amino acid products and *premixtures* containing more than 10 % of amino acid. It does not distinguish between the salts of amino acids and cannot differentiate between enantiomers. According to the method, free *lysine* is extracted with diluted hydrochloric acid. After addition of norleucine as internal standard, the amino acids are separated by ion-exchange chromatography (IEC). Free *lysine* is quantified either after post-column derivatisation with ninhydrine and visible (VIS) detection at 440 nm and 570 nm or by fluorescence detection (FLD) after post-column reaction with ortho-phthaldialdehyde with a detector excitation wavelength at 330 nm and emission at 460 nm [17].

The following performance characteristics were reported in the frame of the ring-trial validation study for the quantification of *lysine* in products and *premixtures* with the content of *lysine* ranging from 10.2 to 76 % (w/w): an RSD<sub>r</sub> and an RSD<sub>R</sub> ranging from 0.7 to 1.7 % and from 1.5 to 2.5 %, respectively [17].



Based on the performance characteristics available, the EURL recommends for official control the above mentioned EN ISO 17180 method based on IEC-VIS/FLD to quantify *lysine* in the *feed additive*.

For the determination of the *sulfate* in the *feed additive* the Applicant proposed to apply the above described EN 15621 method based on ICP-AES where sulfur content can be quantified and the sulfate content could be stoichiometrically derived from the determination of the sulfur content [6,8]. The EURL considers that the above-mentioned EN 15621 method based on ICP-AES could be a suitable method for the determination of the *sulfate* in the *feed additive*.

However, for the identification of the *sulfate* in the relevant *feed additives* the EURL has recommended in former evaluations the generic European Pharmacopoeia monograph (Ph. Eur. 01/2008:20301) on identification of ions and functional groups [6,15,18].

The EURL recommends for official control the above mentioned the above-mentioned European Pharmacopoeia for the identification of *sulfate* in the *feed additive* in the frame of the current application.

Further testing or validation of the methods to be performed through the consortium of National Reference Laboratories as specified by article 10 (Commission Regulation (EC) No 378/2005, as last amended by Regulation (EU) 2015/1761) is not considered necessary.

#### **4. CONCLUSIONS AND RECOMMENDATIONS**

In the frame of this authorisation the EURL recommends for official control:

- the ISO 6869, EN 15621 and EN 15510 methods for the quantification of total *manganese* in the *feed additive*, *premixtures* and *feedingstuffs*;
- the EN 17053 method for the quantification of total *manganese* in *premixtures* and *feedingstuffs*;
- the European Union method (Commission Regulation (EC) No 152/2009 – Annex IV-C) for the quantification of total *manganese* in *feedingstuffs* (only);
- the EN ISO 17180 method based on ion-exchange chromatography coupled to post-column derivatisation and optical detection (IEC-VIS/FLD) for the quantification of *lysine* in the *feed additive*; and
- the European Pharmacopoeia monograph 20301 for the identification of the sulfate in the *feed additive*;

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***Recommended text for the register entry (analytical method)***

For the quantification of total *manganese* in the *feed additive*, *premixtures* and *feedingstuffs*:

- Atomic Absorption Spectrometry (AAS) – ISO 6869; or
- Inductively Coupled Plasma-Atomic Emission Spectrometry after pressure digestion (ICP-AES) – EN 15621; or
- Inductively Coupled Plasma-Atomic Emission Spectrometry (ICP-AES) – EN 15510; or
- Inductively Coupled Plasma-Mass Spectrometry (ICP-MS) – EN 17053 (for *premixtures* and *feedingstuffs* only); or
- Atomic Absorption Spectrometry (AAS) – Commission Regulation (EC) No 152/2009 (for *feedingstuffs* only)

For the quantification of *lysine* in the *feed additive*:

- ion-exchange chromatography coupled to post-column derivatisation and optical detection (IEC-VIS/FLD) – EN ISO 17180

For the identification of sulfate in the *feed additive*:

- European Pharmacopoeia monograph 20301

## **5. DOCUMENTATION AND SAMPLES PROVIDED TO EURL**

In accordance with the requirements of Regulation (EC) No 1831/2003, reference samples of *manganese lysinate sulfate (Plexomin® L-Mn)* have been sent to the European Union Reference Laboratory for Feed Additives. The dossier has been made available to the EURL by EFSA.

## **6. REFERENCES**

- [1] \*Application, Reference SANTE\_E5\_FWD. APPL. 1831-0094-2020 & Annex 1 – submission number 1608199666607-2770
- [2] \*Technical dossier, Section II – 2.1.3. Qualitative and Quantitative composition of the additive
- [3] \*Technical dossier, Section II – 2.5. Conditions of use of the additive
- [4] Commission Regulation (EC) No 1334/2003 of 25 July 2013 amending the conditions for authorisation of a number of additives in feedingstuffs belonging to the group of trace elements, OJ L 187, 26.7.2003
- [5] Commission Implementing Regulation (EU) 2017/1490 of 21 August 2017 concerning the authorisation of manganous chloride tetrahydrate, manganese (II) oxide, manganous

sulphate monohydrate, manganese chelate of glycine hydrate and dimanganese chloride trihydroxide as feed additives for all animal species, OJ L 216, 22.8.2017

- [6] \*Technical dossier, Section II – 2.6. Methods of analysis and reference samples
- [7] ISO 6869:2000 Animal feeding stuffs – Determination of the contents of calcium, copper, iron, magnesium, manganese, potassium, sodium and zinc – Method using atomic absorption spectrometry
- [8] EN 15621:2017 – Animal feeding stuffs – Determination of calcium, sodium, phosphorus, magnesium, potassium, sulphur, iron, zinc, copper, manganese and cobalt after pressure digestion by ICP-AES
- [9] EN 15510:2007 – Animal feeding stuffs – Determination of calcium, sodium, phosphorus, magnesium, potassium, iron, zinc, copper, manganese, cobalt, molybdenum, arsenic, lead and cadmium by ICP-AES
- [10] EN 17053:2018 Animal feeding stuffs: Methods of sampling and analysis – Determination of trace elements, heavy metals and other elements in feed by ICP-MS (multi-method)
- [11] Commission Regulation (EC) No 152/2009 laying down the methods of sampling and analysis for official control of feed – Annex IV-C
- [12] Food Standards Agency – Information Bulletin on Methods of Analysis and Sampling for Foodstuffs, No 102; March 2010
- [13] #FAD-2018-0009 – Ref. Ares(2019)7167892 - 20/11/2019
- [14] #FAD-2018-0067 - Ref. Ares(2019)430723 - 25/01/2019
- [15] #FAD-2010-0088 - Ref. Ares(2016)6786860 - 05/12/2016
- [16] #FAD-2012-0040 - Ref. Ares(2014)213297 - 30/01/2014
- [17] EN ISO 17180:2013 – *Animal feeding stuffs – Determination of lysine, methionine and threonine in commercial amino acid products and premixtures*
- [18] European Pharmacopoeia monograph 01/2008:20301 – *Identification reactions of ions and functional groups*

\*Refers to Dossier no: FAD-2020-0108

#<https://ec.europa.eu/jrc/en/eurl/feed-additives/evaluation-reports>

## **7. RAPPORTEUR LABORATORY & NATIONAL REFERENCE LABORATORIES**

The Rapporteur Laboratory for this evaluation is the European Union Reference Laboratory for Feed Additives, JRC, Geel, Belgium. This report is in accordance with the opinion of the consortium of National Reference Laboratories as referred to in Article 6(2) of Commission Regulation (EC) No 378/2005, as last amended by Regulation (EU) 2015/1761.

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## 8. ACKNOWLEDGEMENTS

The following National Reference Laboratories contributed to this report:

- Państwowy Instytut Weterynaryjny, Pulawy (PL)
- Centro di referenza nazionale per la sorveglianza ed il controllo degli alimenti per gli animali (CReAA), Torino (IT)
- Staatliche Betriebsgesellschaft für Umwelt und Landwirtschaft. Geschäftsbereich 6 — Labore Landwirtschaft, Nossen (DE)
- Laboratori Agroalimentari, Departament d'Agricultura, Ramaderia, PESCA, Alimentació i Medi Natural. Generalitat de Catalunya, Cabrils (ES)
- Univerza v Ljubljani. Veterinarska fakulteta. Nacionalni veterinarski inštitut. Enota za patologijo prehrane in higieno okolja, Ljubljana (SI)
- Österreichische Agentur für Gesundheit und Ernährungssicherheit (AGES), Wien (AT)
- Ruokavirasto Helsinki (FI)<sup>1</sup>
- Wageningen Food Safety Research (WFSR) (NL)<sup>2</sup>

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