

Portfolio of methods and their applications

Analytical Method	Application	Type of material	Range	Typical relative uncertainty (1s) (%)
HRGS	Pu isotopic composition	Pu bearing items (including MOX)	> 0.1 gPu	²³⁸ Pu: 0.6 – 10 ²³⁹ Pu: 0.1 – 0.5 ²⁴⁰ Pu: 0.8 – 5 ²⁴¹ Pu: 0.2 – 0.8
HRGS	²⁴¹ Am/Pu ratio	Pu bearing items (including MOX)	²⁴¹ Am/Pu <3% 3<% ²⁴¹ Am/Pu <20%	0.2 – 10 ^f 5 – 10 ^f
HRGS	U isotopic composition	U bearing items without Pu and Am	>1 gU 0.2% < ²³⁵ U < 93 %	²³⁴ U: 1 – 10 ²³⁵ U: 0.5 – 10 ²³⁸ U: 0.5 – 10
HRGS	Activity of fission products in liquid waste	Diluted liquid waste	~1 kBq– 1 GBq /aliquot	5 – 50
KED	U content	U solution U solids ^a	50 to 400 g/L	1 to 0.2 ^b
KED	Pu content	Pu solution Pu solids ^c	20 to 300 g/L	1 to 0.2 ^b
HKED	U content	Spent fuel solution U/Pu solution	50 to 300 g/L	1 to 0.2 ^b
HKED	Pu content	Spent fuel solution U/Pu solution	0.2 to 50 g/L	1 to 0.2 ^b
XRF	U content	U solution U solids ^d	0.2 to 50 g/L	5 to 0.2 ^b
XRF	Pu content	Pu solution Pu solids ^d	0.2 to 50 g/L	5 to 0.2 ^b
XRF	U/Pu ratio	U/Pu solution U/Pu solids ^d	4 to 200 g/L	0.2 – 1 ^e
COMPUCEA	U content	Pure UN solutions UO _x ^d	120 to 200 g/L	< 0.2
COMPUCEA	²³⁵ U enrichment	Pure UN solutions UO _x ^d	0.2% < ²³⁵ U < 5 %	0.5 to 0.2
Calorimetry (combined with isotopic data from HRGS or TIMS)	²⁴¹ Am mass Pu mass Pu and ²⁴¹ Am content	Solid and inert Pu and Am bearing material (including MOX) Max. size 1.5cm x 1.5cm x 3cm	²⁴¹ Am: 0.0005 to 0.4g Pu (~90% ²³⁹ Pu): 0.025 to 20g Pu (~55% ²³⁹ Pu): 0.003 to 3g ²³⁸ Pu: 0.0001 to	0.4 – 2

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			0.08g	
TIMS - (TE)	U isotopic composition	U and U/Pu solutions U and U/Pu solids ^d	0.1 < ²³⁵ U < 93 wt% Minor Isotopes	DEU, Unat < 0.15 LEU, HEU < 0.07
TIMS - (TE)	Pu isotopic composition	Pu and U/Pu solutions U and U/Pu solids ^d	²³⁸ Pu: 0.3– 1.5 wt% ²³⁹ Pu: 50 – 80 wt% ²⁴⁰ Pu: 10 – 30 wt% ²⁴¹ Pu: 3 – 15 wt% ²⁴² Pu: 1 - 5 wt%	< 3 < 0.1 < 0.2 < 0.3 < 0.3
TIMS - (TE)	¹⁰ B/ ¹¹ B ratio	Boric Acid B carbid	> 50 mg	0.10
TIMS - (MTE)	U isotopic composition	U solutions U solids ^d	0.1 % < ²³⁵ U < 20 %	²³³ U: not measured ²³⁴ U: < 0.5 ²³⁵ U: < 0.05 ²³⁶ U: < 5
IDMS	U content	U and U/Pu solutions U and U/Pu solids ^d	50 µg/g	< 0.16
IDMS	U isotopic composition	U and U/Pu solutions U and U/Pu solids ^d	0.1 < ²³⁵ U < 93 wt% Minor Isotopes	0.5 – 0.05 < 20
IDMS	Pu content	Pu and U/Pu solutions Pu an U/Pu solids ^d	5 µg/g	< 0.16
ICP-MS	Impurities	Solutions of nuclear fuels (UO ₂ , PuO ₂ , MOX) ^b	More than 70 elements from Li to Cm with detection limits from 1 ng/l to a few 100 ng/l	Depending on the matrix, the element and the concentration from 1 to over 50
ICP-MS	Radioactive impurities Assay and Isotopic Composition	Radioactive solutions (e.g. waste)	Ac, Th, U, Np, Pu, Am and Cm ng/l level	Assay: depending on the matrix, the element and the concentration from 1 % to over 10 Isotopic composition: > 0.1 – < 1 depending on isotope
ICP-MS	Impurities	Acidic and aqueous solutions	More than 60 elements from Li to U with detection limits from	Depending on the matrix, the element and the concentration from 1 to over 50

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		Radioactive solutions	1 ng/l to a few 100 ng/l	
Fusion extraction/ Infrared Detection	C,O,N	C,O,N in U bearing samples	1×10^{-6} to 0.02g of analyte (1×10^{-6} g/g < Mass Fraction < 0.4g/g) Minimum sample weight: 3x10mg	1 to 20
Density	density	Any liquid, including U and Pu bearing solutions, devoid of HF and free from precipitates	0.8 to 1.7 g/mL	approx. 0.05
Alpha spectrometry	$^{238}\text{Pu}/^{239}\text{Pu}$ ratio	Pu bearing material	> 5 $\mu\text{g/g}$ ^{239}Pu	high burnup: 1.8 low burnup: 14

^a sufficient material required to prepare 10 ml of a solution > 200 g/l, the solids are: UO₂, UO₃, U₃O₈ and U metal

^b depending on the acquisition time (adjusted for age of source) and the concentration

^c sufficient material required to prepare 10 ml of a solution > 50 g/l, the solids are: PuO₂ and Pu metal

^d after dissolution and appropriate dilution

^e depending on acquisition time, concentration and stability of the photon intensity from the X-ray tube

^f function of counting statistics and Am abundance

^g preferably no HF or HCl, because screws up UTEVA and TEVA separation